

Vinika® CA 69392-3251 Black
High Quality PVC Extrusion
Automotive Extrusion High Gloss Class A Surface
Chrysler: MS DC 543 CPN 4591

**PRODUCT BULLETIN**

Vinika® CA 69392-3251 Black

PVC extrusion high gloss formulation used for Class A surface material on profiles requiring ease of processing, excellent weathering and “Class A” surface appearance.
Gloss: 50 – 80.

Property	Test Method	Value - English	Value - Metric (SI)
Hardness, Shore D	ASTM D2240 15 sec. Delay	48	48
Specific Gravity	ASTM D792	1.27	1.27
Tensile Strength	ASTM D638 20 in/min (500 mm/min), Type IV	3000 psi	20.7 MPa
Elongation	ASTM D638 20 in/min (500 mm/min), Type IV	300 %	300 %
Tear Strength	ASTM D1004 2 in/min (50 mm/min) Die C	496 ppi	87.0 kN/m



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Process Parameters

Barrel Temperatures

Zone - Rear	325 °F
Zone - Center	330 °F
Zone - Center	335 °F
Zone - Front	345 °F
Adaptor	345 °F
Dies	345 °F

**Melt
Temperature** 340 °F

Screen Pack 20/40/20